

HARDENER	USES Resin/Hardener	HARDENER TEMPERATURE RANGE (°F)						CURE SPEEDS at room temp.*		
		40°	50°	60°	Room Temp. 70°	80°	90°	100°	POT LIFE 100g cupful	WORKING TIME thin film
205	Fast cure—General bonding, fabric application and barrier coating							9–12 minutes	60–70 minutes	6–8 hours
206	Slow cure—General bonding, fabric application and barrier coating							20–25 minutes	90–110 minutes	10–15 hours
209	Extra Slow cure—General bonding, fabric application, barrier coating							40–50 minutes	3–4 hours	20–24 hours
207	Clear fabric application and clear coating for a natural wood finish							20–26 minutes	100–120 minutes	10–15 hours

*Epoxy cures faster in warmer temperatures and in thicker applications—Epoxy cures slower in cooler temperatures and in thinner applications.